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# Leslie

SPEAKERS

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**CAUTION**  
SEE SAFETY NOTE ON  
NEXT SHEET

Not enclosed

model

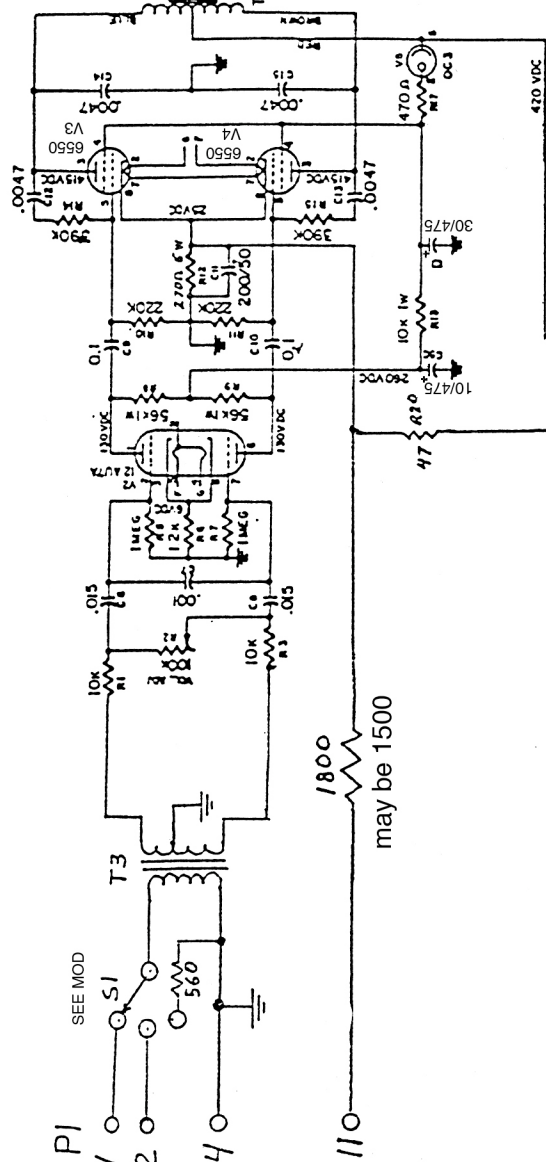
**122XB**

**PRELIMINARY**

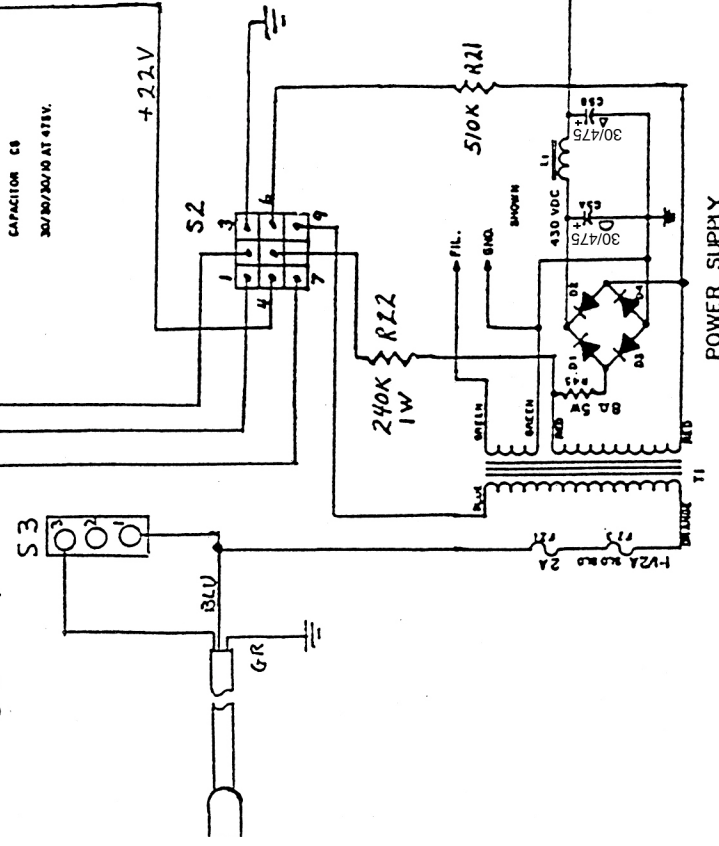
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Service Information  
& Parts List

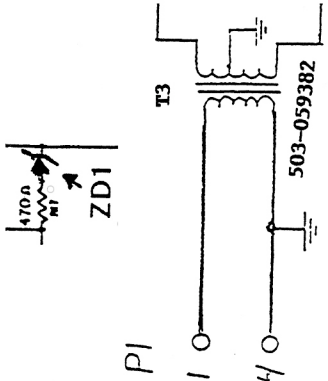
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[illegible]

8 0 SLOW  
7 0 FAST  
6 0 ON/OFF



**ZD1 501-059453**



## MODIFICATIONS

## Remove input switch

## Replace OC3 with Zener

## **MOTOR CONTROL BOARD 124-000735 THEORY OF OPERATION**

The motor control circuitry consists of two opto isolator/triac combinations to pulse-width modulate and thus control speed in both the upper and lower motor assemblies. The desired speed is selected when control supply comm0r1 is applied to one or the other control lines. Individual tachometer circuits for each motor provide feedback information to the motor control circuits. An automatic brake circuit is incorporated to minimize time between speed changes of the lower rotor.

The majority of the circuitry on the PCB is concerned with motor control. There are two motor control circuits on the PCB. They are identical except for the incorporation of a dynamic brake circuit on the drum circuit. Since the operation of the two circuits is identical, only the drum portion will be described.

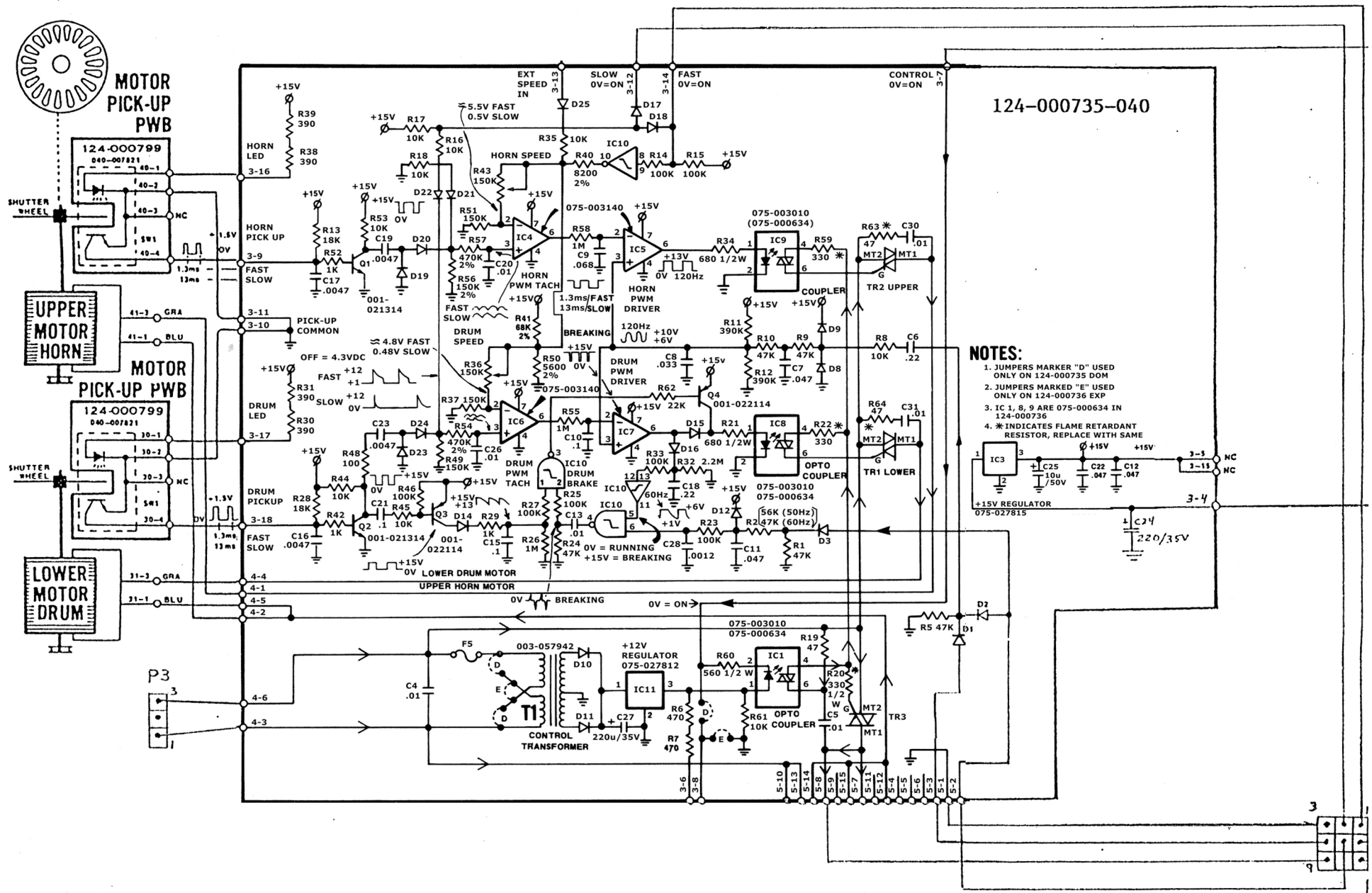
Tachometer feedback information in the form of square wave pulses enter the PCB at J3-18. R28 provides the DC load for the tachometer and C16 provides a degree of noise immunity. This signal is an approximately 1.5Vpp pulse and is routed to Q2. This results in a pulse of an amplitude and DC level which is determined by the motor speed. The pulse is smoothed somewhat by the action of C26, R54 and applied to IC6, which is configured as a comparator. This comparator has as one of its inputs a fixed DC voltage which is derived from the speed control switch and IC10. Some degree of adjustment is provided by a variable pot. IC6 compares the reference with the smoothed pulse (now similar to a triangle wave) and produces an output of varying pulse width. This output is integrated into a DC voltage by R55 and C10 and this DC voltage (which is now proportional to motor speed) is applied to IC7. Power transformer secondary voltage is rectified by 01 and 02 to form pulsating DC at twice the line frequency and applied through C6 and R8 to diodes 08 and 09.

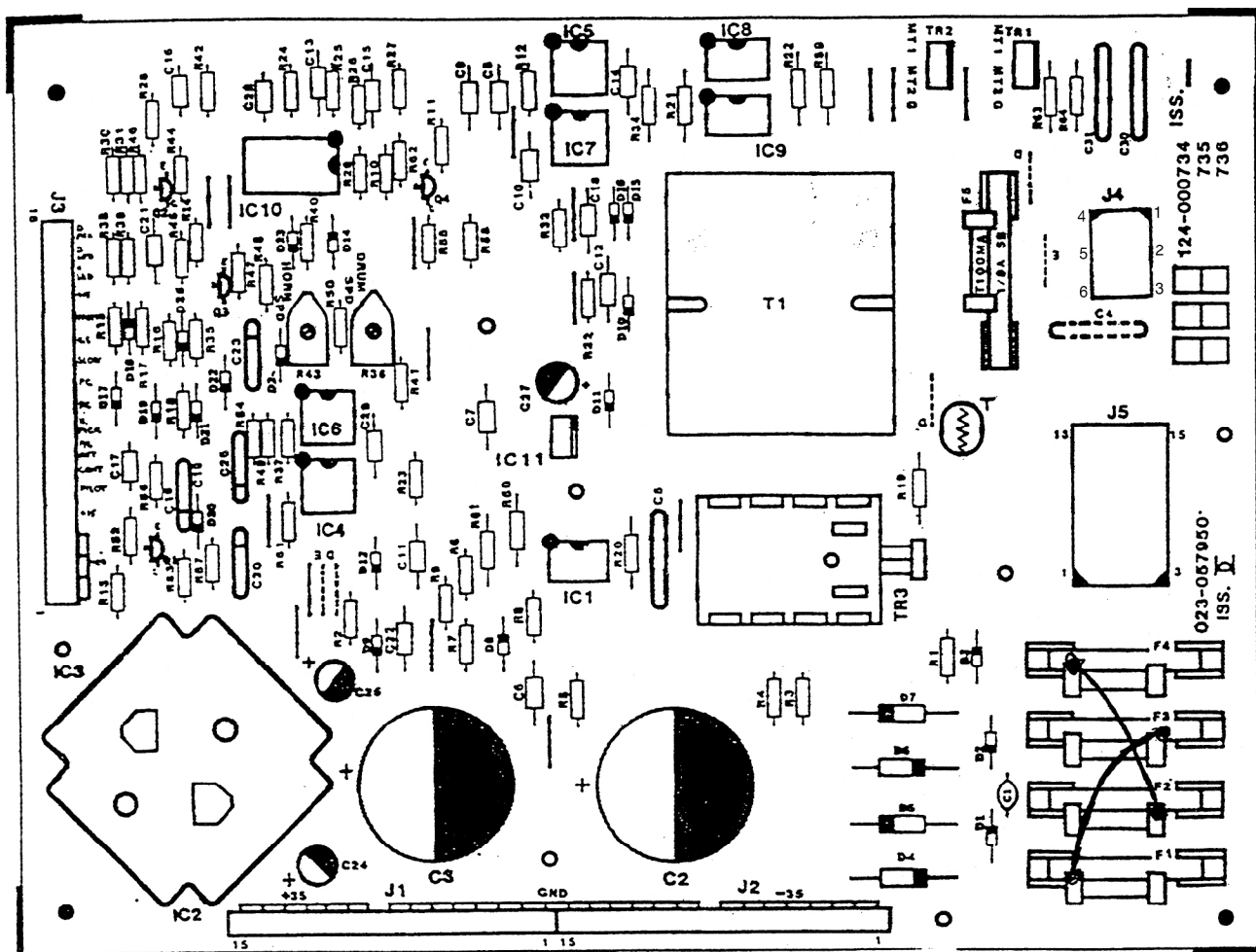
These diodes ensure that the amplitude of the waveform is always within power supply limitations. C7, C8 and R10 provide filtering to smooth the waveform into one similar to a sine wave. This signal is applied to IC7, which is configured as a comparator.

The DC signal derived from R55/C10 is used with the AC waveform to provide a pulse width signal which is synchronized to the AC line and whose width is determined by the tachometer circuit. This pulse is applied to IC8 and used to gate triac TR1. If the motor speed is at the proper rate, only enough power will be supplied to it to maintain that rate. If an increased load occurs, the tachometer will slow down and the pulse width at IC7 will increase. This will supply more power to the motor. When the tachometer reaches the proper speed, the pulse width will stabilize. This is essentially the operation of both circuits. The brake circuit is the exception. In normal tone cabinet operation, there are two spinning rotors. One is a relatively light weight assembly with a minimum of inertia. Therefore, the time lag between speed changes is small. The other rotor is somewhat large and more bulky. Its time lag is much larger. To minimize the time it takes to change speeds, the brake circuit is incorporated. This circuit operates on the principle that an AC motor is "locked" by the application of DC. Since no DC of the proper levels convenient for use, half wave AC which is suitable is used. Power transformer secondary AC is half wave rectified by 03 and applied to 012 and C11. These components provide much the same function as their counterparts in the previous circuitry. The signal is routed to IC10 and a NAND gate. This gate provides an output ONLY if the drum rotor does not have AC applied to it. The output from IC10 is applied to another NAND gate section of IC10. The output from this section only occurs if the rotor is running. Therefore, the brake will be applied only if the motor has no AC connected and only so long as it is in motion.

The output from the second section of IC10 is applied to Q4, which is configured as an inverter. This transistor applies the half wave gating pulse to R21 which then drives the opto coupler.

MODEL 122-XB



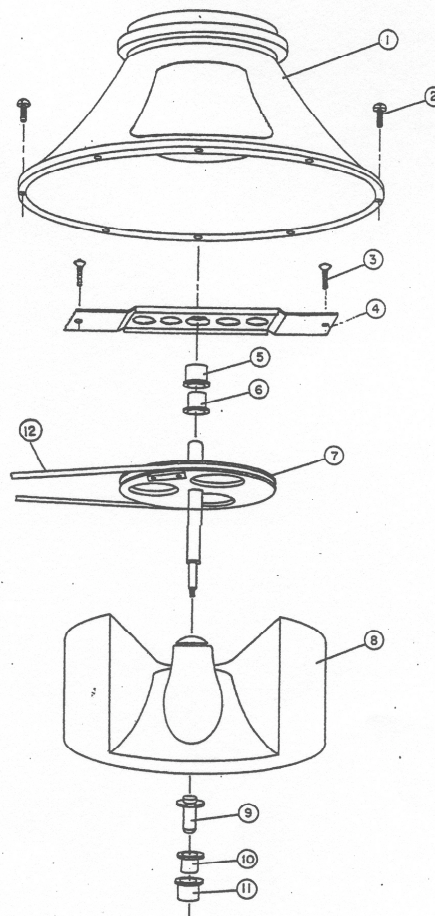
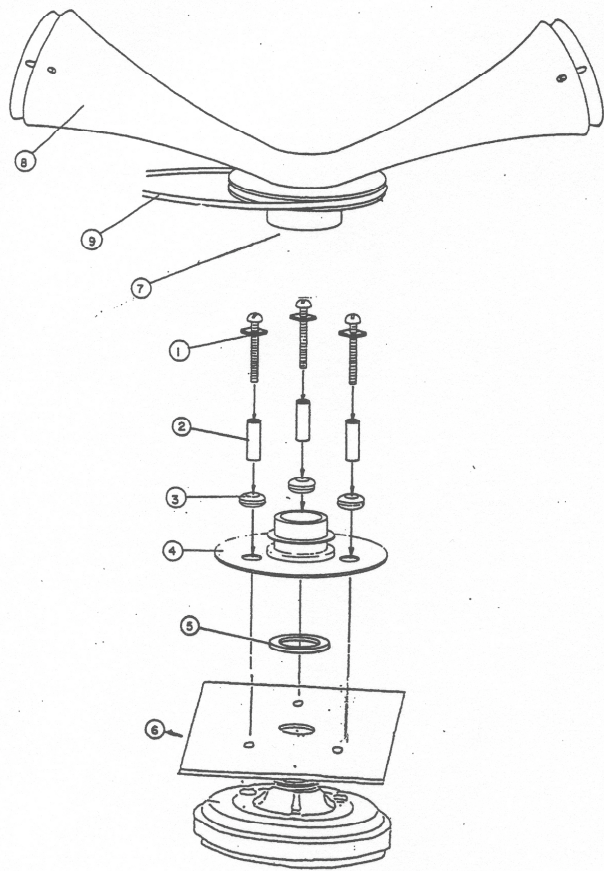


MOTOR CONTROL BOARD 124-000735-040

NOTE! BOARD IS NOT FULLY POPULATED

| DESCRIPTION                | PART NUMBER   |            |
|----------------------------|---------------|------------|
| Transistor Q1, 2           | 2N3858        | 001-021314 |
| Q3,4                       | 2N3905        | 001-022114 |
| Diode, Rectifier           |               |            |
| D1, D2, D10, D11           | 1A/400 P.LV.  | 001-224054 |
| Diode, Signal D3. 12-25    | 1N4148        | 001-226080 |
| Triac TR1,2                | 6A/200 P.I.V. | 001-028022 |
| TR3                        | 8A/400 P.I.V. | 501-067561 |
| Transformer T1             |               | 003-057942 |
| 18 Circuit Wafer           | J3            | 005-044537 |
| 15 Circuit Wafer Connector | J1,2          | 005-044743 |
| Plug & Terminal Asy        | J4            | 005-053500 |
| Receptacle & Terminal Asy  | J5            | 005-058032 |
| Fuse Clip (Domestic)       | (10 used)     | 013-050528 |
| (Export)                   | (10 used)     | 013-050529 |
| Fuse Domestic .125A        | (Plain)       | 016-050550 |
| (Export) 100MA             | (Cartridge)   | 016-050613 |
| Thermistor/Surge Limiter   |               | 016-058379 |
| Heat Sink for IC2,3        |               | 041-057481 |
| Heat Sink for TR3          |               | 041-058011 |

|                              |                   |            |
|------------------------------|-------------------|------------|
| Integrated Circuit IC1, 8, 9 | (Domestic)        | 075-003010 |
| IC 1,8,9                     | (Export)          | 075-000634 |
| IC 4-7                       |                   | 075-003140 |
| IC 11                        |                   | 075-027812 |
| IC 3                         |                   | 075-027815 |
| IC 10                        |                   | 075-004093 |
| Capacitor, Electrolytic      |                   |            |
| C 24, 25                     | 10MFD/50V         | 432-106509 |
| C 27                         | 220MFD/35V        | 578-140827 |
| Capacitor, Monolithic        |                   |            |
| C 16, 17                     | 4700MFD           | 438-210092 |
| C 12, 14,22,29               | .047MFD           | 438-210213 |
| C 15, 21                     | .10MFD            | 438-210252 |
| C 6, 18                      | .22MFD            | 438-210292 |
| C 28                         | 1200PFD           | 438-210262 |
| C 13                         | .01MFD            | 440-210372 |
| C 8                          | .033MFD           | 440-210432 |
| C 7, 11                      | .047MFD           | 440-210452 |
| C 9                          | .068MFD           | 440-210472 |
| C 10                         | .1MFD             | 440-210492 |
| Capacitor, Semko             |                   |            |
| C 5, 30, 31                  | .01 (Export Only) | 439-120251 |
| Trimmer Pot R36, 43          | 150K              | 676-056994 |
| Screw 4-40x3/8               | (3 used)          | 827-040518 |
| 4-40x1-1/8                   | (2 used)          | 827-041718 |
| Nut                          | (5 used)          | 999-001258 |



## HORN ASSEMBLY 138681

| Item                                | Part No.   |
|-------------------------------------|------------|
| 1 Screw                             | 589-026138 |
| Lock Washer                         | 589-138689 |
| 2 Bushing                           | 517-051060 |
| 3 Grommet                           | 543-050211 |
| 4 Spindle &Plate Assembly           | *SEE BELOW |
| 5 Washer,<br>flat 5/8 x 1 1/2 x 1/8 | 589-050286 |
| 6 Ferro-fluid driver                | 514-059468 |
| 7 Bearing Hub                       | 560-016816 |
| Hub Screws (2 used)                 | 589-019224 |
| 8 Horn Assembly                     | 514-141155 |
| 9 Belt                              | 522-141182 |

\* Items 3, 4 & 5 purchased together as 560-059371

## BASS ROTOR ASSEMBLY

| Item                                      | Part No.       |
|-------------------------------------------|----------------|
| 1 Speaker, 15 inch, 16 ohm                | 514-052308     |
| -- attaching parts --                     |                |
| 2 Screw, machine, 10-24 x 1 1/4           | 589-111570     |
| 3 Screw, machine,<br>8-32 x 3/4, Phillips | 589-137380     |
| 4 Support, rotor                          | 541-137256     |
| 5 Bearing, plastic                        | 517-137264     |
| 6 Grommet, shoulder, neoprene             | 543-137255     |
| 7 Shaft and Pulley Assembly               | 522.137857     |
| 8 Rotor with Grommets, foam               | 548.137588.100 |
| 9 Shaft extension Assembly                | 520-137836     |
| 10 Bearing, plastic                       | 517-137264     |
| 11 Grommet, shoulder, neoprene            | 543-137255     |
| 12 Belt, drive                            | 522.141182     |